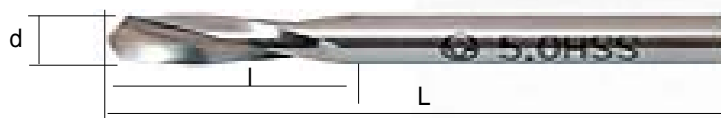


#11

DIN 1897 H

Stub series parallel shank twist drills

For drilling carbon, alloyed, constructional steels and cast iron



d mm	L mm	l mm
0,50-0,52	20	3
0,55-0,60	21	3.5
0,62-0,65	22	4
0,68-0,75	23	4.5
0,78-0,85	24	5
0,88-0,95	25	5.5
0,98-1,05	26	6
1,10-1,15	28	7
1,19-1,30	30	8
1,35-1,50	32	9
1,55-1,70	34	10
1,75-1,90	36	11
1,95-2,10	38	12
2,15-2,35	40	13
2,38-2,65	43	14
2,70-3,00	46	16
3,10-3,35	49	18
3,40-3,70	52	20

d mm	L mm	l mm
3,80-4,25	55	22
4,30-4,70	58	24
4,76-5,30	62	26
5,40-6,00	66	28
6,10-6,70	70	31
6,75-7,50	74	34
7,54-8,50	79	37
8,60-9,50	84	40
9,52-10,60	89	43
10,70-11,80	95	47
10,90-13,20	102	51
13,30-14,00	107	54
14,25-15,00	111	56
15,08-16,00	115	58
16,25-16,75	119	60
17,00-18,00	123	62
18,25-19,00	127	64
19,05-20,00	131	66