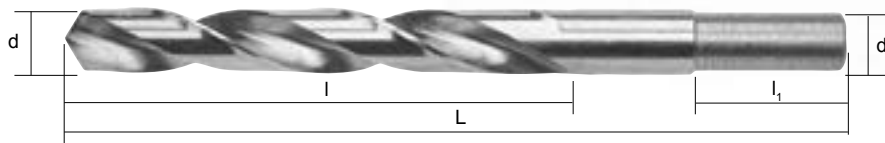


# # 34

Gamyklos standartas

Spiraliniai grąžtai su nutekintu cilindrinio kotu, dešininiai

Angliniams, legiruotiems, konstrukciniams plienams ir ketui gręžti



| Diametras<br>mm | L<br>mm | l<br>mm | l <sub>1</sub><br>mm | d <sub>1</sub><br>mm |
|-----------------|---------|---------|----------------------|----------------------|
| 10,00-10,60     | 133     | 87      | 40                   | 9,50                 |
| 10,70-11,80     | 142     | 94      |                      |                      |
| 11,90-13,20     | 151     | 101     |                      |                      |
| 13,30-14,00     | 160     | 108     |                      | 12,70                |
| 14,25-15,00     | 169     | 114     |                      |                      |
| 15,08-15,48     | 178     | 120     |                      |                      |

| Diametras<br>mm | L<br>mm | l<br>mm | l <sub>1</sub><br>mm | d <sub>1</sub><br>mm |
|-----------------|---------|---------|----------------------|----------------------|
| 15,50-16,00     | 184     | 125     | 40                   | 12,70                |
| 16,25-17,00     | 184     | 125     |                      |                      |
| 17,07-18,00     | 191     | 130     |                      |                      |
| 18,25-19,00     | 198     | 135     |                      | 12,70                |
| 19,05-20,00     | 205     | 140     |                      |                      |