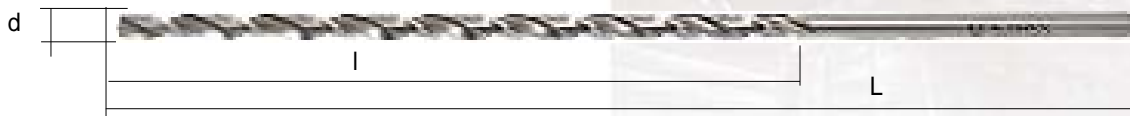


35

Gamyklos standartas

Ilgieji spiraliniai gražtai su cilindrinu kotu

Gilioms (10xd) ir sunkiai prieinamoms skylėms angliniuose, legiruotuose, konstrukciniuose plienuose ir ketuje gręžti



| d mm | 1-a Eilė | | 2-a Eilė | |
|---------|----------|------|----------|------|
| | L mm | l mm | L mm | l mm |
| 2.00 | 120 | 50 | 140 | 55 |
| 2.15 | | | | |
| 2.20 | | | | |
| 2.50 | | | | |
| 2.85 | | | | |
| 2.90 | | | | |
| 2.95 | | | | |
| 3.00 | | | | |
| 3.15 | 130 | 70 | 150 | 75 |
| 3.20 | | | | |
| 3.35 | | | | |
| 3.40 | | | | |
| 3.50 | | | | |
| 3.60 | | | | |
| 3.70 | | | | |
| 3.80 | | | | |
| 3.90 | | | | |
| 4.00 | | | | |
| 4.50 | 160 | 85 | 180 | 85 |
| 4.80 | | | | |
| 4.90 | | | | |
| 5.00 | | | | |
| 5.50 | | | | |
| 6.00 | | | | |
| 6.20 | | | | |
| 6.30 | | | | |
| 6.50 | | | | |
| 6.70 | | | | |
| 7.00 | | | | |
| 7.10 | 250 | 100 | 280 | 110 |
| 7.30 | | | | |
| 7.60 | | | | |
| 7.70 | | | | |
| 7.80 | | | | |
| 8.00 | | | | |
| 8.10 | | | | |
| 8.50 | 280 | 110 | 300 | 120 |
| 8.60 | | | | |
| 8.70 | | | | |
| 8.70 | | | | |
| 9.00 | | | | |