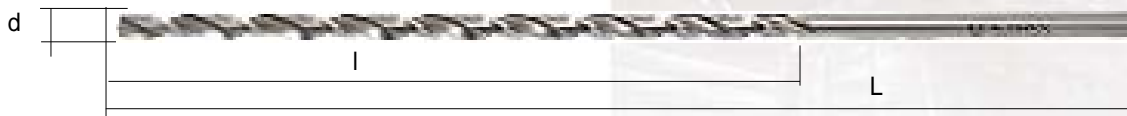


35

AB GRAŽTAI norms

Long parallel shank twist drills

For deep and hard-to-reach holes (10xd) drilling in carbon, alloyed, constructional steels and cast iron



d mm	1 series		2 series	
	L mm	l mm	L mm	l mm
2.00	120	50	140	55
2.15				
2.20				
2.50				
2.85				
2.90				
2.95				
3.00				
3.15	130	70	150	75
3.20				
3.35				
3.40				
3.50				
3.60				
3.70				
3.80				
3.90				
4.00				
4.50	160	85	180	85
4.80				
4.90				
5.00				
5.50	230	90	250	100
6.00				
6.20				
6.30				
6.50				
6.70				
7.00	250	100	280	110
7.10				
7.30				
7.60				
7.70				
7.80				
8.00				
8.10	280	110	300	120
8.50				
8.60				
8.70				
9.00				