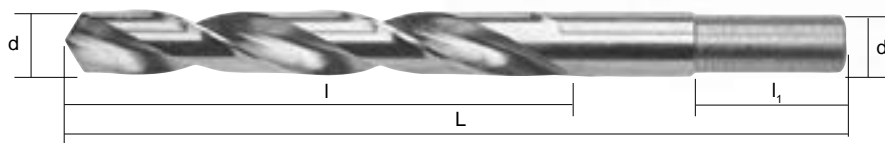


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AB GRAŽTAI norms

Reduced shank twist drills

For drilling carbon, constructional, alloyed steels and cast iron



d mm	L mm	l mm	l ₁ mm	d ₁ mm
10,00-10,60	133	87	40	9,50
10,70-11,80	142	94		
11,90-13,20	151	101		
13,30-14,00	160	108		12,70
14,25-15,00	169	114		
15,08-15,48	178	120		

d mm	L mm	l mm	l ₁ mm	d ₁ mm
15,50-16,00	184	125	40	12,70
16,25-17,00	184	125		
17,07-18,00	191	130		
18,25-19,00	198	135		
19,05-20,00	205	140		