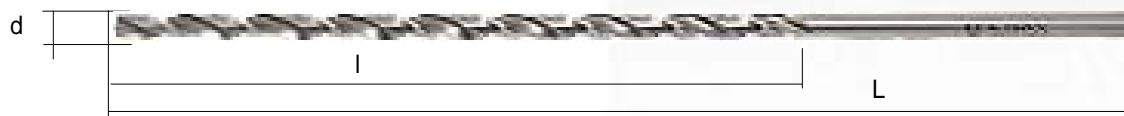


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DIN 1869 N

Extralong parallel shank twist drills

For deep and hard-to-reach hole drilling in carbon, alloyed, constructional steels and cast iron



d mm	1 Series		2 Series		3 Series	
	L mm	l mm	L mm	l mm	L mm	l mm
2,00-2,10	125	85				
2,15-2,35	135	90				
2,38-2,65	140	95				
2,70-2,95	150	100	190	130		
3,00	150	100	190	130	240	160
3,10-3,30	155	105	200	135	250	170
3,40-3,70	165	115	210	145	265	180
3,80-4,20	175	120	220	150	280	190
4,30-4,60	185	125	235	160	295	200
4,76-5,30	195	135	245	170	315	210
5,40-6,00	205	140	260	180	330	225
6,10-6,70	215	150	275	190	350	235
6,75-7,50	225	155	290	200	370	250
7,54-8,50	240	165	305	210	390	265
8,60-9,50	250	175	320	220	410	280
9,52-10,60	265	185	340	235	430	295
10,70-11,80	280	195	365	250	455	310
11,90-13,00	295	205	375	260	480	330