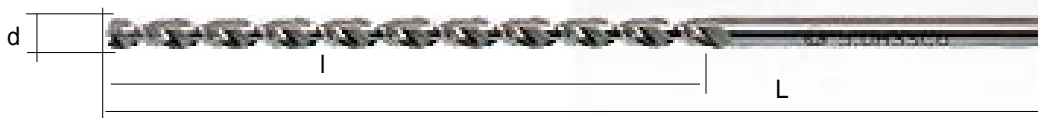


# # 24

DIN 340 GT100

Long series parallel shank twist drills

For drilling unalloyed and alloyed steels (tensile strength up to approx. 1000 N/mm<sup>2</sup>) and cast iron



d mm	L mm	l mm
0,50-0,52	32	12
0,55-0,60	35	15
0,62-0,65	38	18
0,68-0,75	42	21
0,78-0,85	46	25
0,88-0,95	51	29
0,98-1,05	56	33
1,10-1,15	60	37
1,19-1,30	65	41
1,35-1,50	70	45
1,55-1,70	76	50
1,75-1,90	80	53
1,95-2,10	85	56
2,15-2,35	90	59
2,38-2,65	95	62
2,70-3,00	100	66
3,10-3,35	106	69
3,40-3,70	112	73

d mm	L mm	l mm
3,80-4,25	119	78
4,30-4,70	126	82
4,76-5,30	132	87
5,40-6,00	139	91
6,10-6,70	148	97
6,75-7,50	156	102
7,54-8,50	165	109
8,60-9,50	175	115
9,52-10,60	184	121
10,70-11,80	195	128
10,90-13,20	205	134
13,30-14,00	214	140
14,25-15,00	220	144
15,08-16,00	227	149
16,25-16,75	235	154
17,00-18,00	241	158
18,25-19,00	247	162
19,05-20,00	254	166