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DIN 340 N
 (ГОСТ 886)

Long series parallel shank twist drills

For drilling carbon, alloyed, constructional steels and cast iron



| d mm | L mm | l mm |
|-----------|---------|---------|
| 0,50-0,52 | 32 | 12 |
| 0,55-0,60 | 35 | 15 |
| 0,62-0,65 | 38 | 18 |
| 0,68-0,75 | 42 | 21 |
| 0,78-0,85 | 46 | 25 |
| 0,88-0,95 | 51 | 29 |
| 0,98-1,05 | 56 | 33 |
| 1,10-1,15 | 60 | 37 |
| 1,19-1,30 | 65 | 41 |
| 1,35-1,50 | 70 | 45 |
| 1,55-1,70 | 76 | 50 |
| 1,75-1,90 | 80 | 53 |
| 1,95-2,10 | 85 | 56 |
| 2,15-2,35 | 90 | 59 |
| 2,38-2,65 | 95 | 62 |
| 2,70-3,00 | 100 | 66 |
| 3,10-3,35 | 106 | 69 |
| 3,40-3,70 | 112 | 73 |

| d mm | L mm | l mm |
|-------------|---------|---------|
| 3,80-4,25 | 119 | 78 |
| 4,30-4,70 | 126 | 82 |
| 4,76-5,30 | 132 | 87 |
| 5,40-6,00 | 139 | 91 |
| 6,10-6,70 | 148 | 97 |
| 6,75-7,50 | 156 | 102 |
| 7,54-8,50 | 165 | 109 |
| 8,60-9,50 | 175 | 115 |
| 9,52-10,60 | 184 | 121 |
| 10,70-11,80 | 195 | 128 |
| 10,90-13,20 | 205 | 134 |
| 13,30-14,00 | 214 | 140 |
| 14,25-15,00 | 220 | 144 |
| 15,08-16,00 | 227 | 149 |
| 16,25-16,75 | 235 | 154 |
| 17,00-18,00 | 241 | 158 |
| 18,25-19,00 | 247 | 162 |
| 19,05-20,00 | 254 | 166 |