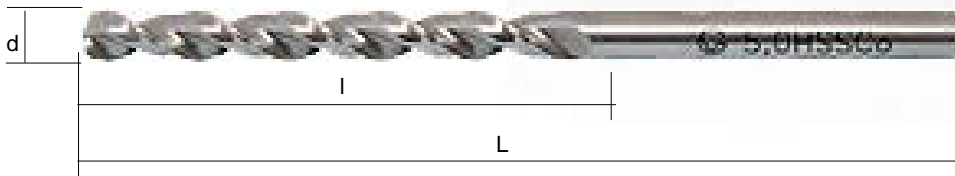


# #18

DIN 338 GT100

Jobber series parallel shank twist drills

For drilling unalloyed and alloyed steels (tensile strength up to approx. 1000 N/mm<sup>2</sup>) and cast iron



d mm	L mm	l mm
0,50-0,52	22	6
0,55-0,60	24	7
0,62-0,65	26	8
0,68-0,75	28	9
0,78-0,85	30	10
0,88-0,95	32	11
0,98-1,05	34	12
1,10-1,15	36	14
1,19-1,30	38	16
1,35-1,50	40	18
1,55-1,70	43	20
1,75-1,90	46	22
1,95-2,10	49	24
2,15-2,35	53	27
2,38-2,65	57	30
2,70-3,00	61	33
3,10-3,35	65	36
3,40-3,70	70	39

d mm	L mm	l mm
3,80-4,25	75	43
4,30-4,70	80	47
4,76-5,30	86	52
5,40-6,00	93	57
6,10-6,70	101	63
6,75-7,50	109	69
7,54-8,50	117	75
8,60-9,50	125	81
9,52-10,60	133	87
10,70-11,80	142	94
11,90-13,20	151	101
13,30-14,00	160	108
14,25-15,00	169	114
15,08-16,00	178	120
16,25-16,75	184	125
17,00-18,00	191	130
18,25-19,00	198	135
19,05-20,00	205	140